



INSTALLATION INSTRUCTIONS FOR 500/595 ABARTH SHIFTER ASSEMBLY

Thank you!

Thank you for choosing the Precision Shifter for your car.

We know how much you care for your Abarth and for this reason we have put all our passion and expertise into giving you a top-quality product!

Now we will guide you step-by-step through the installation of your new shifter assembly.

Before starting, make sure you have everything you need:

TOOLS AND MATERIALS REQUIRED FOR INSTALLATION

- 13 mm wrench
- 5mm ball-end allen key
- TORX T20 – T25
- Pliers
- Screwdriver
- Small hammer
- Electrician's scissors
- Grease



1 - Remove the driver's side tunnel cover by unscrewing the screw and releasing the 2 clips on the back.



2 - Remove the passenger's side tunnel cover by unscrewing the screw and releasing the 2 clips on the back.



3 - Remove the original knob.



4 – Lift the boot and cut the zip tie, then remove the boot by pulling it upwards.



5 - Remove the power window controls cover and disconnect the connectors located on the back (press the tab to remove them).



6 - Unscrew the fixing screws (the ones circled) and remove the central cover.





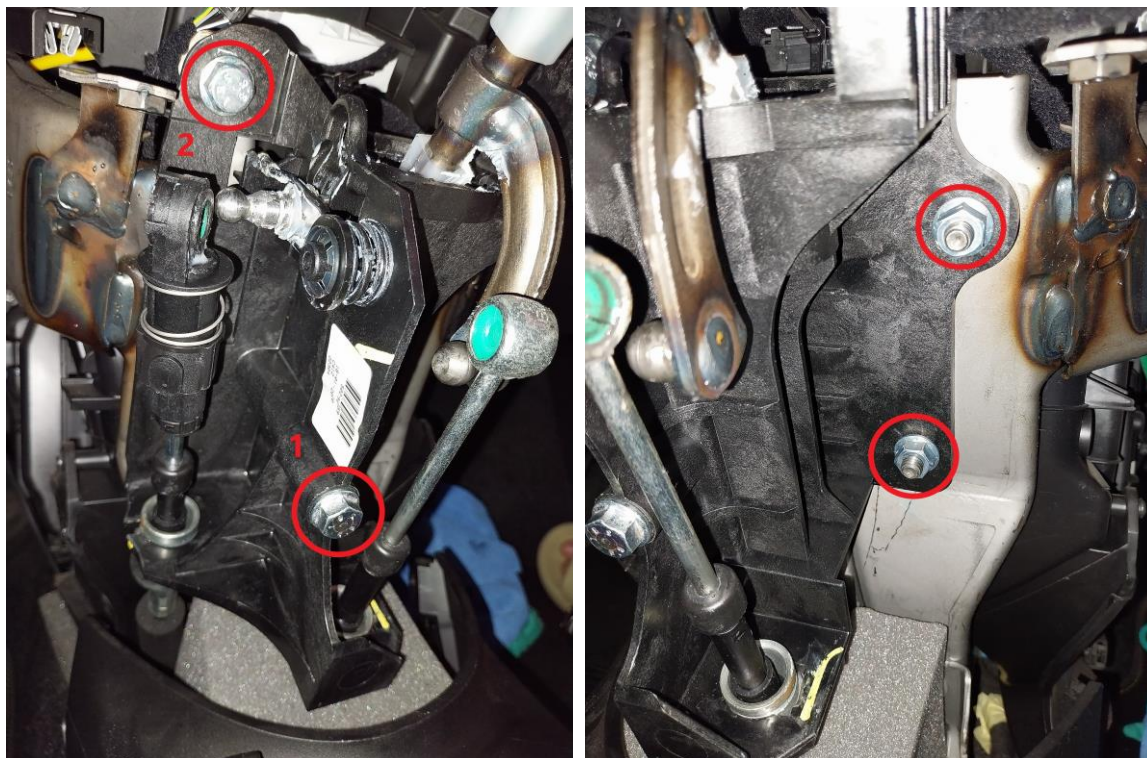
7- Remove the shifter cable bushings from the ball-head pins by prying with a screwdriver.



8 - Remove the cable forks using a screwdriver and pliers.



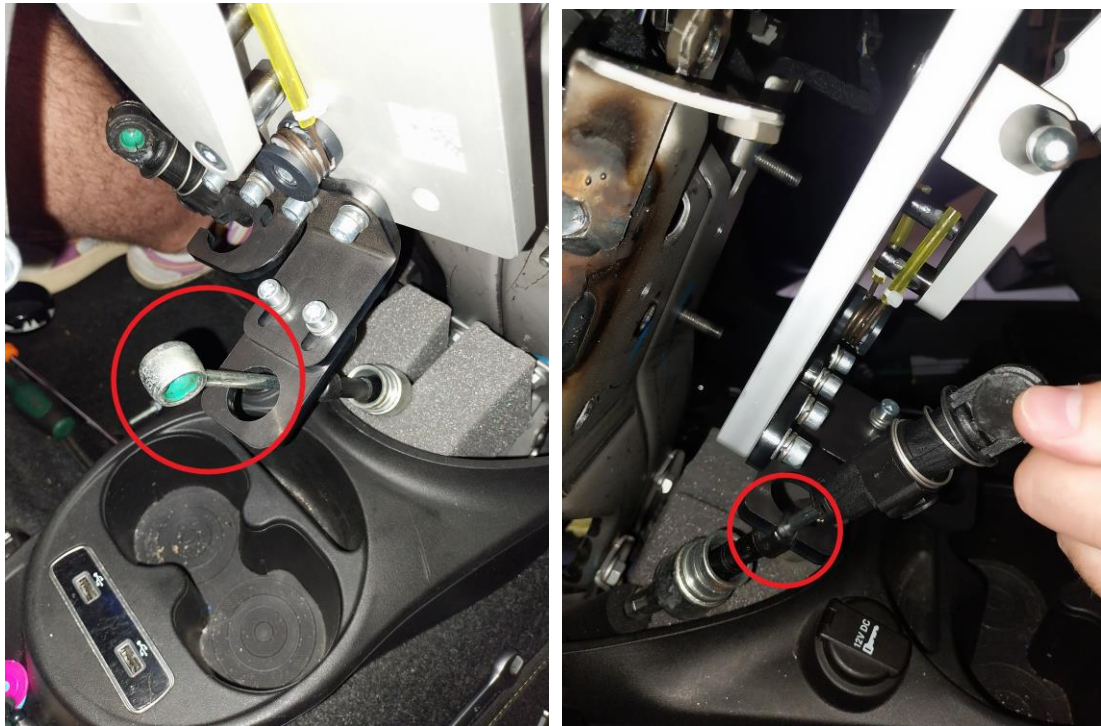
9 - Unscrew the fixing screws and remove the original shifter assembly.



10 - Before installing the PS shifter assembly, loosen the circled screws to facilitate the installation of the cables.



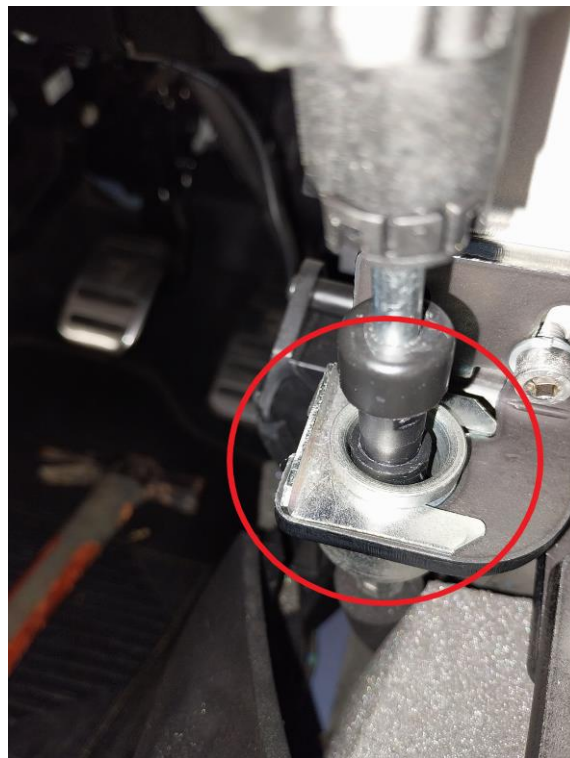
11 - Install the PS shifter assembly by passing the cables through their housings.



12 - Position the supplied washer behind the shifter assembly on the top left screw (see step 9), then proceed with installing the 4 screws. (**Note** - Replace the original long screw with the one supplied in the pack).



13 - Install the cable forks using a small hammer.



14 - Grease the ball-head pins and insert them into the cable ends.
(**Note** – Before reconnecting the cables, check that the gearbox is in neutral)



15 – Once everything is connected, tighten the circled screws, pushing the cable connection plate fully outward (away from the shifter body- see photo).



(Note –Tighten the circled screw as shown in the photo to prevent it from interfering with the connected cable)

AT THIS POINT, THE GEARSHIFT HOUSING IS CORRECTLY INSTALLED.



16 – Reinstall the central cover and proceed to tighten the circled screws.



17 - Reinstall the side covers (Both driver and passenger).



18 – Reconnect the connectors located on the back and reinstall the power window controls cover.



19 – Before securing the boot, tighten the top of the boot onto the lever's pin with the zip tie you find in the kit.



20 – Install the knob.



If you have any doubts, please contact us and we will be glad to help you.

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And now... have fun with your new Precision Shifter!

If you're up for it, share your experience by tagging us on social media.



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